

M40 Open End

Metal zip (#3)





M40 OE

Dimensions (approx.)

Chain width:	4,2 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm

Features

Woven polyester tape; also available in 100% cotton for post dyeing

Slider body out of diecasted zinc, puller out of zinc or stamped brass/steel

Chain members from brass

Plating/Oxidation finishes: brass, antique brass, silver, antique silver, (pls. see plating card)

Top stops from brass and bottom stops from zinc to match chain finishing



Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N
Lateral strength of open end	> 78 N
Box pull off strength	> 69 N

(The quality data represent minimum performance levels)

Main uses Jackets Light leather apparel

Sweatshirts

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class B	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008	