

# M60/M6Y Open End

Metal zip (#5)





## M60/M6Y OE

# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm

## **Features**

Woven polyester tape; also available in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or stamped brass/steel

#### Chain members from brass

Plating/Oxidation finishes: brass, antique brass, silver, antique silver, (pls. see plating card)

Top stops from brass and bottom parts from zinc to match chain finish



## Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of open end	> 127 N
Box pull off strength	> 98 N

(The quality data represent minimum performance levels)

# Fastn

Walli uses	
Jackets and coats	Washing 60° C
Overalls	Water
	Dry-cleaning
Knitwear	Light
Leather apparel	Rubbing wet
Leather accessories	Rubbing dry
Sweatshirts	(These fastness grades exceed these levels)

# **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### **Standards**

EN 16732 - class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Denim garments