

# M60/M6Y Two Way Open End Metal zip (#5)





## M60/M6Y 2WOE

## **Dimensions** (approx.)

| Chain width:         | 6 mm         |
|----------------------|--------------|
| Chain thickness:     | 2,4 mm       |
| Single tape widths:  | 15 mm        |
| Length of tape ends: | top: 21±4 mm |

### **Features**

Woven polyester tape; also available in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or stamped brass/steel

#### Chain members from brass

Plating/Oxidation finishes: brass, antique brass, silver, antique silver, (pls. see plating card)

Top stops from brass and bottom parts from zinc to match chain finish



## Quality

| Lateral strength                     | > 538 N      |
|--------------------------------------|--------------|
| Lateral strength after reciprocation | > 485 N      |
| Operating force                      | < 4 N        |
| Reciprocation (durability)           | > 500 cycles |
| Pull off strength of puller          | > 245 N      |
| Slider locking strength              | > 78 N       |
| Slider over top stops                | > 117 N      |
| Lateral strength of open end         | > 127 N      |
| Slider over 2way open end            | > 90 N       |

(The quality data represent minimum performance levels)

## Main uses

| Jackets and coats   |
|---------------------|
| Overalls            |
| Knitwear            |
| Leather apparel     |
| Leather accessories |
| Sweatshirts         |

## **Fastness**

|               |               | Change | Staining |
|---------------|---------------|--------|----------|
| Washing 60° C | (ISO 105-C06) | 4      | 4        |
| Water         | (ISO 105-E01) | 4      | 4        |
| Dry-cleaning  | (ISO 105-D01) | 4      | 34       |
| Light         | (ISO 105-B02) | 5      |          |
| Rubbing wet   | (ISO 105-X12) |        | 3 4      |
| Rubbing dry   | (ISO 105-X12) |        | 4        |
|               |               |        |          |

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

| EN 16732 - class C   | CPSIA HR4040;                           |
|----------------------|-----------------------------------------|
| BS 3084:2006;        | F963;                                   |
| DIN 3416 – 19;       | EN71;                                   |
| Oeko-Tex 100 Class 1 | QM System according BS EN ISO 9001:2008 |

Denim garments